

TEXAS DEPARTMENT OF INSURANCE

Engineering Services / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104
Phone No. (512) 322-2212 Fax No. (512) 463-6693

PRODUCT EVALUATION WIN-538

Effective November 1, 2005

*The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**. This product shall be subject to reevaluation 3 years after the effective date.*

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.

Series 9500 Vinyl Double Hung Windows, Non-impact Resistant, manufactured by

Modern Window and Doors, Inc.
2200 Spring Street
Hot Springs, Arkansas 71901
(800) 835-8998

will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

PRODUCT DESCRIPTION

The Series 9500 window is a vinyl double hung window. The double hung window evaluated in this report is an individual, non-impact resistant window. This product evaluation report is for a vinyl double hung window based on the following tested construction:

General Description:

System	Description	Label Rating
1	Series 9500; Individual Double Hung Window; (XX)	H-R60 54 x 76 (MODIF)

Product Dimensions:

System	Overall Size	Lower Sash Size	Upper Sash Size
1	53 1/2" x 76"	50 1/2" x 37"	49 1/2" x 37"

Glazing Description:

System	Glass Construction ¹	Glazing Method ²
1	IG-1	GM-1

Note: ¹ See the "Glass Description Key" for the glazing construction.

² See the "Glazing Method Key" for the glazing method description.

Glazing Description Key:

IG-1: Both sashes contain a sealed insulating glass unit. The sealed insulating glass units are comprised of two double strength ($\frac{1}{8}$ ") annealed glass lites separated by a Truseal Swiggle™ spacer system.

Glazing Method Key:

GM-1: The insulating glass units are set from the interior against acrylic backbedding compound at the interior, and heel of the insulating glass unit, along the full perimeter. . A dual durometer snap-in glazing bead secures the insulating glass units from the interior.

Frame Construction: The frame members are manufactured from extruded vinyl (PVC). The frame corners are mitered and welded construction. The upper sash snap-in interlock is attached to the upper sash bottom rail. Snap-in pocket covers are located at the frame head and sill sash pockets.

Sill Extender: A rigid vinyl (PVC) snap-in sill extender is located at the interior of the frame sill.

Sash Construction: The sash members are manufactured from extruded vinyl (PVC). The sash corners are mitered and welded construction.

Reinforcement: Extruded steel reinforcement is located in the upper and lower sash members and the frame members. The reinforcement extends the length of the members.

Hardware:

<u>Description</u>	<u>Location</u>
Cam action locks	Each end of sash top rail, attached with screws
Keepers	Attached to upper sash bottom rail with screws
Spiral type sash balance	Each sash stile
Pivot bar	Attached to lower sash and upper sash bottom rails
Tilt latch	Lower sash and upper sash top rails

Product Identification: A certification program label will be affixed to the window. The certification program label includes the manufacturer's name, performance characteristics and approved inspection agency to indicate compliance with the requirements of AAMA/NWWDA 101/I.S.2.

LIMITATIONS

Design pressures:

System	Maximum Width (in.)	Maximum Height (in.)	Design Pressures (psf)
1	53 $\frac{1}{2}$	76	± 60

Impact Resistance: These window assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These window assemblies will need to be protected with an impact protective system when used in areas where windborne debris protection is required.

Acceptance of Smaller Assemblies: Window assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

INSTALLATION INSTRUCTIONS

General: The window assembly shall be installed in accordance with the manufacturer's installation instructions. The wood wall framing members shall be minimum Southern Yellow Pine lumber.

Installation: The window shall be mounted to the wood wall framing members using the frame of the window with minimum No. 8 screws. The fasteners shall be spaced a maximum of 6 inches from each corner and a maximum of 15 inches on center along the perimeter of the window frame. The fasteners shall be long enough to penetrate a minimum of 1 ½" into the wall framing members.

Note: The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC) and the International Building Code (IBC) and the Texas Revisions.